PharmaMV

Training Schedule Day 1

v1 1

0900 Introduction

About Perceptive Engineering Objectives of this course

0930 Software Overview

Real Time and Development Software Versions

Projects: What is a project?

Creating a new project Loading an existing project

Project Workflow Fundamentals: Screens, Explorer Bar

Status Bar, Signals Data Channels

1000 Data Import / Export / Trending

Opening Existing Data Files

Plots

Data Table, Pasting Data into The Data Table

Saving Data Files Case Study

1200 Lunch

1300 PharmaMV for PAT Applications

Project Workflow

Hierarchy of building blocks for PAT applications

PharmaMV: Soft Sensors

Simulator Operator Advisor Batch Control

Closed Loop systems using Analysers Integration with third party systems

1430 Data Analysis and Data Pre-Processing

Analysis Range

Data Selector, Bad Data Detection and Replacement, Outlier Removal

Data Processing Operations

Case Study

1600 Data Visualisation

Scatter Plots
Distribution Plots

Process Capability Charts

Shewhart EWMA and CUSUM Charts

Correlation Analysis Power Spectrum Parallel Co-ordinates

1700 Questions and Answers Day 1

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PharmaMV

Training Schedule Day 2

0900 Process Modelling Using PCA Analysis

Blocks and Models

Block Types

Multiple Models

Data Requirements for PCA Modelling

Model Configuration How many Scores? Loadings - explained Model Validation The Model Record

Case Study

1030 Dynamic Process Modelling Using PLS/RLS

Data requirements for Dynamic Modelling

Overview of Technologies

ARX / FIR structures

Delay spreads

Model order

Absolute vs Incremental

Causes and effects

Modelling using RLS

Modelling using PLS

Coefficients

Model Validation

Tips for Soft sensor development

Case Study

1200 Lunch

1300 Batch Data Analysis

Differences between continuous and batch data

'Unfolding' batch data Batch Data Modelling

Case Study

1430 Spectral Data Analysis

Integrated Data Management Pre-processing Spectral Data

Visualising Batch, Discrete and Spectral Data

Real-Time Connectivity

Case Study

1530 Optional:

a) Introduction to Control Engineering Facilities

b) Parallel Co-ordinates

c) Customer Data analysis

1700 Course Finishes

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